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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/845,405	04/30/2001 Gerhard Beitel 7590 07/31/2003		GR 00 P 4091	<sup>2869</sup> /
	EXAMINER			
	VINH, LAN			
Hollywood, FL 33022-2480			ART UNIT	PAPER NUMBER
		1765		
•			DATE MAILED: 07/31/2003	

Please find below and/or attached an Office communication concerning this application or proceeding.

· · · · · · · · · · · · · · · · · · ·	Appli ation No.	Applicant(s)			
		/ / <i>F</i>			
Office Action Summary	09/845,405	BEITEL ET AL.			
omec Action Cammary	Examiner	Art Unit			
The MAILING DATE of this communication	Lan Vinh	the correspondence address			
Period for Reply	n appears on an obver once was	and con espondence dualess			
A SHORTENED STATUTORY PERIOD FOR R THE MAILING DATE OF THIS COMMUNICATI  - Extensions of time may be available under the provisions of 37 C after SIX (6) MONTHS from the mailing date of this communicatic  - If the period for reply specified above is less than thirty (30) days, - If NO period for reply is specified above, the maximum statutory p  - Failure to reply within the set or extended period for reply will, by  - Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).  Status	ON. FR 1.136(a). In no event, however, may a reply on. a reply within the statutory minimum of thirty (3 period will apply and will expire SIX (6) MONTHS statute, cause the application to become ABANI	be timely filed  O) days will be considered timely.  S from the mailing date of this communication.  DONED (35 U.S.C. § 133).			
1) Responsive to communication(s) filed on	23 May 2003 .				
2a)⊠ This action is <b>FINAL</b> . 2b)□	This action is non-final.				
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims	•				
4)⊠ Claim(s) <u>1 and 4-12</u> is/are pending in the					
4a) Of the above claim(s) is/are withdrawn from consideration.					
5)⊠ Claim(s) <u>8-12</u> is/are allowed.					
6)⊠ Claim(s) <u>1 and 4-7</u> is/are rejected.					
7) Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction a	and/or election requirement.	•			
Application Papers					
9) The specification is objected to by the Exa					
10) The drawing(s) filed on is/are: a)					
Applicant may not request that any objection		• •			
11) The proposed drawing correction filed on _	•	pproved by the Examiner.			
If approved, corrected drawings are required  12) The oath or declaration is objected to by the					
	e Examiner.				
Priority under 35 U.S.C. §§ 119 and 120		40()()			
13) △ Acknowledgment is made of a claim for fo	oreign prionty under 35 U.S.C. § 1	19(a)-(d). or (f).			
a) ☑ All b) ☐ Some * c) ☐ None of:					
1. Certified copies of the priority docur					
2. Certified copies of the priority docur	• •				
<ul><li>3. Copies of the certified copies of the application from the International</li><li>* See the attached detailed Office action for a</li></ul>	al Bureau (PCT Rule 17.2(a)).	_			
14)☐ Acknowledgment is made of a claim for dor	nestic priority under 35 U.S.C. § 1	119(e) (to a provisional application).			
a) ☐ The translation of the foreign languag 15)☐ Acknowledgment is made of a claim for do	•				
Attachment(s)					
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948 3) Information Disclosure Statement(s) (PTO-1449) Paper No	3) 5) Notice of Info	nmary (PTO-413) Paper No(s) rmal Patent Application (PTO-152)			
.S. Patent and Trademark Office PTO-326 (Rev. 04-01) Offi	ce Action Summary	Part of Paper No. 14			



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#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (e) the invention was described in-
- (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effect under this subsection of a national application published under section 122(b) only if the international application designating the United States was published under Article 21(2)(a) of such treaty in the English language; or
- (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that a patent shall not be deemed filed in the United States for the purposes of this subsection based on the filing of an international application filed under the treaty defined in section 351(a).
- 2. Claims 1, 4, 5 are rejected under 35 U.S.C. 102(e) as being anticipated by Zurcher et al (US 6,344,413)

Zurcher discloses a method for forming a semiconductor device. This method comprises the steps of:

providing a substrate 65 (col 2, lines 49-50)

forming the structured capacitor electrode layers 70 and 80 of a noble metal on the substrate 65, (col 3, lines 18-57), fig. 6 of Zurcher shows that the structured electrode layers having the width of greater than twice the thickness of the layers, which reads on forming the structures on the substrate with an aspect ratio of greater than 2 from a material of noble metal

forming/depositing a sacrificial layer 85 on the structured layers 70 and 80 and substrate 65 (col 4, lines 8-10; fig. 6)

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removing the sacrificial layer 85 and structured layers 70 and 80 in a chemical mechanical polishing step (col 4, lines 11-15; fig. 7)

The limitation of claim 4 has been discussed above

Regarding claim 5, Zurcher discloses that sacrificial layer 85 comprise of silicon oxide (col 4, lines 19-20 )

### Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claim 6 is rejected under 35 U.S.C. 103(a) as being unpatentable over Zurcher et al (US 6,344,413) in view of Ismail et al (US 5,955,759)

Zurcher's method has been described above in paragraph 2. Unlike the instant claimed inventions as per claim 6, Zurcher fails to disclose the step of removing residue of the sacrificial layer by wet processes followed the CMP.

However, Ismail discloses a method for manufacturing a semiconductor device using CMP comprises the step of removing the remaining sacrificial layer 1 by wet etching (col 3, line 48-49)

Hence, one skilled in the art would have found it obvious to modify Zurcher method by adding the step of removing the remaining sacrificial layer 1 by wet etching as per

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Ismail after the CMP step because Ismail teaches that sacrificial layer is preferably removed by wet etching to avoid reactive ion etching damage to the semiconductor structure (col 3, lines 49-50)

Claim 7 is rejected under 35 U.S.C. 103(a) as being unpatentable over Zurcher et 5. al (US 6,344,413) in view of Paranipe (US 5,434,107)

Zurcher's method has been described above in paragraph 2. Unlike the instant claimed inventions as per claim 7, Zurcher does not disclose the specific aspect ratio during the removing step by polishing.

However, Paranjpe, in a method for planarization by polishing, teaches that the polishing/removing rates are a function of many variables including aspect ratio. material type (col 2, lines 44-46)

Hence, one skilled in the art would have found it obvious to modify Zurcher's polishing method by changing the variable of aspect ratio through conducting routine experimentation to obtain any specific value of aspect ratio in order to achieve a desired polishing rate.

## Allowable Subject Matter

6. Claims 8-12 are allowed.

The following is an examiner's statement of reasons for allowance:

Regarding claim 8, the cited prior arts of record fail to disclose the step of performing a polishing step to remove the redepositions of the layer (redeposition that

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emerge at the sidewalls of the mask) being structured so that a structured layer emerges because the applicants have presented a persuasive argument that it would not be obvious to combine the Chien reference and the Huffs reference to produce the claimed invention as per claim 8 because Chien discloses that all the surrounding (conductive interconnection stud) of Chien's redeposition are of fundamental importance to Chien device's operativeness, thus performing a polishing step as taught by Huffs to remove the redepositions in Chien, as proposed in the office action, would have removed the surrounding of Chien's redeposition and rendered Chien's device inoperable.

#### Response to Arguments

7. The applicants argue that Zurcher does not shows the step of forming the structures on the substrate with an aspect ratio of greater than 2 from a material selected from the group consisting of noble metal. This argument is unpersuasive because as shown in fig. 6 of Zurcher the structured electrode layers of noble metals 70 and 80 having the width of greater than twice the thickness of the layers, which reads on forming the structures on the substrate with an aspect ratio of greater than 2 from a material of noble metal. Therefore, the examiner asserts that Zurcher discloses the step of forming the structures on the substrate with an aspect ratio of greater than 2 from a material selected from the group consisting of noble metal.

The applicants also argue that Zurcher and Paranjpe do not teach firstly to apply a sacrificial layer on these structures and secondly to etch the whole layer including the

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structures. This argument does not commensurate with the scope of claim 1 because claim 1 does not recite the limitation of "secondly to etch the whole layer including the structure"

8. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

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Conclusion

9. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Lan Vinh whose telephone number is 703 305-6302.

The examiner can normally be reached on M-F 8:30-5:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Benjamin Utech can be reached on 703 308-3836. The fax phone numbers

for the organization where this application or proceeding is assigned are 703 872-9310

for regular communications and 703 872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or

proceeding should be directed to the receptionist whose telephone number is 703 308-

0661.

BENJAMIN L. UTECH SUPERVISORY PATENT EXAMINER

TECHNOLOGY CENTER 1700

LV July 25, 2003